About Apex Diamond Abrasives

Apex has had over 25 years of experience in the handling of diamond grits. Initially set up to reclaim diamond from old diamond tools, the company has in more recent years developed a comprehensive range of natural and synthetic virgin grits as well as a full range of CBN and Industrial Stones.

Apex Mission Statement

As an established family partnership we are dedicated to offering genuine personal service to meet each of our customer’s unique demands without compromise. We highly value each customer and are determined to be recognized for providing high quality, thoroughly proven products to the industrial diamond industry. We are committed to meet and exceed our customer’s requirements by integrity, teamwork and a willingness to go that little bit further. We set ourselves to work closely with our customers because without a common goal and good communication, we will not be fulfilling our customer’s expectations. Our word is our bond.

Apex Quality Control

Our aim is to provide top quality, consistent products at competitive prices. In order to achieve this, we have developed a complete quality control testing procedure, enabling the continuous monitoring of the essential variables. These tests include a friability test TI (Toughness Index), thermal stability test, size analysis, and shape and size distribution test, which enable us to certify that our products are exactly what we say they are.
Synthetic Diamond

APX500 Series – Sawing and Drilling Synthetic Grit

The APX500 Series of Synthetic Diamond Grit has tightly controlled properties and characteristics designed to achieve optimum performance for sawing and drilling tools.

APX 590
This grit has complete crystal shape, with high transparency, compact strength, and thermal stability, which is suitable for high grade cutting tools that work under hard conditions.
Available Sizes: 20/25 ~ 50/60

APX 585 | APX 580
This diamond has complete crystal shape, with good transparency, high compact strength and high thermal stability. This is suitable for cutting, drilling and grinding tools.
Available Sizes: 20/25 ~ 400/500

APX 560
Complete crystal shape, high transparency, and low impurity, suitable for circular saws, and frame saws with high load.
Available Sizes: 30/35 ~ 400/500

APX 540
This consists of regular shaped crystals, with high strength. This is suitable for medium load grinding and free-cutting tools.
Available Sizes: 20/25 ~ 400/500

APX 530
Comparatively regular crystal shape, with sharp edges and medium strength. This is suitable for cutting tools with a medium load.
Available Sizes: 30/35 ~ 70/80
The APX500 Series of Synthetic Diamond Grit has tightly controlled properties and characteristics designed to achieve optimum performance for sawing and drilling tools.

**APX 525**
Irregular crystal shape, with medium strength, suitable for grinding tools and wheels with a medium load.
Available Sizes: 30/35 ~ 70/80

**APX 520**
This general purpose diamond features a relatively high proportion of cubo-octahedral crystals, and intermediate strength, making it ideal for more demanding applications than APX 515 and APX 510.
Available Sizes: 20/25 ~ 400/500

**APX 515**
With irregular shaped crystals, and of medium to low strength, this diamond is best suited to grinding tools and wheels with a low load.
Available Sizes: 20/25 ~ 400/500

**APX 510**
This diamond contains blocky, irregular crystals of low strength. It has good free cutting characteristics and is the perfect solution for cost-effective tools where price is the deciding factor.
Available Sizes: 30/35 ~ 400/500

Other sizes are available upon request within the APX 500 range, including coarse grit sizes up to 2.6mm, and finer mesh sizes down to 500/600. For more information on these, please contact our sales office.

For Electroplated applications, please quote “E” when ordering, for example APX 530E.

For available coatings, please see the list on page 8.
Synthetic Diamond

ADA 400 Series – Metal Bond and Electroplated Applications

The ADA Range of Synthetic Diamond Grit has been designed to achieve optimum performance in all four of the traditional bond markets used currently, metal bond, resin bond, vitrified bond and electroplating.

**ADA 480**
This consists of blocky cubo-octahedral crystals, with high impact strength and thermal stability making it suitable for high quality electroplated tools to polish and curve stone and process car glass, high grade furniture, ceramic, alloy and magnetic materials.
*Available Sizes: 60/70 ~ 140/170*

**ADA 460**
This comprises of a high level of cubo-octahedral crystals with comparatively regular crystal shape and high strength. This grit is recommended for electroplated tools to grind and polish stone, ceramics, glass and magnetic materials.
*Available Sizes: 60/70 ~ 400/500*

**ADA 450**
A medium strength diamond with blocky crystals. This grit is ideal for making grinding wheels, abrasive wheels to process cemented carbide, ceramics, magnetic materials and glass with medium hardness.
*Available Sizes: 60/70 ~ 400/500*

**ADA 430**
This medium strength diamond features good free cutting performance, and is ideal for wheels intended for grinding materials of intermediate strength.
*Available Sizes: 60/70 ~ 400/500*

**ADA 420**
This consists of comparatively irregular crystals, which has low friability and is suitable for economic electroplated tools.
*Available Sizes: 60/70 ~ 400/500*

For electroplated applications, please add “E” to the product code.
For available coatings, please see the list on page 8.
ADA 300 Series – Resin Bond, Vitrified Bond, and Electroplated Applications

The ADA Range of Synthetic Diamond Grit has been designed to achieve optimum performance in all four of the traditional bond markets used currently, metal bond, resin bond, vitrified bond and electroplating.

ADA 370
This consists of irregular crystals, with low impurities. It is suitable for processing stones, hard alloy, magnetic materials, natural diamonds and gems.
Available Sizes: 30/35 ~ 400/500

ADA 350
These Medium tough and friable crystals with irregular shape, are green in colour and offer perfect self sharpening ability. The ideal choice for demanding high grinding rates and long life for grinding and polishing cemented carbide parts, ceramics, and PDC.
Available Sizes: 30/35 ~ 400/500

ADA 330
This is a very friable multi-nano crystal and is dark green in colour. This is not as tough as ADA 350, and is the best choice for those applications requiring high free cutting and high surface finish.
Available Sizes: 60/70 ~ 400/500

ADA 320
The irregularity of the particles enhances bond retention which enables a high free cutting capacity. Suitable for demanding applications with tolerance requirements and is recommended for grinding tungsten carbides, ceramics and similar products.
Available Sizes: 60/70 ~ 400/500

ADA 310
This black, blocky multi-crystal, is the most friable in the ADA range, and is suitable for demanding applications where high production rates and long tool life are required. ADA 310 is recommended for high precision grinding applications.
Available Sizes: 60/70 ~ 400/500

For electroplated applications, please add “E” to the product code. For available coatings, please see the list on page 8.
Synthetic Diamond Coatings

The majority of our Synthetic Diamond range can be coated with any of the following:

- **Coating material**
  - Titanium Ti
  - Electrolytic nickel N30 (30%), N56 (56%), N60 (60%)
  - Electroless nickel CN30 (30%), CN56 (56%), CN60 (60%)
  - Copper Cu
  - Chromium Cr

Upon request, more coatings can be made available. Please discuss with a member of our sales team for further information.

**Advantages of coating for Synthetic Diamond:**

**Advantages for the Tool Manufacturer:**
- Superior bond retention
- Aids thermal conductivity
- Protects against thermal degradation
- Enhanced bond flexibility and sintering control
- Better heat dissipation
- Better price to performance ratio

**Advantages for the Tool User:**
- Increased tool life
- Lower power consumption
- Higher material removal rate
- Better tool and grinding consistency
- Superior grinding parameters

<table>
<thead>
<tr>
<th>Product</th>
<th>Colour</th>
<th>Characteristics</th>
<th>Shape</th>
<th>Sizes Available</th>
<th>Bonds</th>
</tr>
</thead>
<tbody>
<tr>
<td>APX 590</td>
<td>Amber</td>
<td>High TI (Toughness index) and thermal stability</td>
<td>Blocky</td>
<td>20/25 ~ 50/60</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 585</td>
<td>Amber</td>
<td>High TI (Toughness index) and thermal stability</td>
<td>Blocky</td>
<td>20/25 ~ 70/80</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 580</td>
<td>Amber</td>
<td>High TI (Toughness index) and thermal stability</td>
<td>Blocky</td>
<td>20/25 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 560</td>
<td>Amber</td>
<td>High transparency and low impurities</td>
<td>Blocky</td>
<td>30/35 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 540</td>
<td>Amber</td>
<td>High strength</td>
<td>Regular</td>
<td>20/25 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 530</td>
<td>Amber</td>
<td>Sharp edges and medium strength</td>
<td>Regular</td>
<td>30/35 ~ 70/80</td>
<td>M,E</td>
</tr>
<tr>
<td>APX 525</td>
<td>Amber</td>
<td>Medium strength</td>
<td>Irregular</td>
<td>30/35 ~ 70/80</td>
<td>R,M,E</td>
</tr>
<tr>
<td>APX 520</td>
<td>Amber</td>
<td>Low strength</td>
<td>Irregular</td>
<td>20/25 ~ 400/500</td>
<td>R,E</td>
</tr>
<tr>
<td>APX 515</td>
<td>Amber</td>
<td>Low strength</td>
<td>Irregular</td>
<td>20/25 ~ 400/500</td>
<td>R,E</td>
</tr>
<tr>
<td>APX 510</td>
<td>Amber</td>
<td>Low strength</td>
<td>Irregular</td>
<td>30/35 ~ 400/500</td>
<td>R,E</td>
</tr>
<tr>
<td>ADA 480</td>
<td>Amber</td>
<td>High TI (Toughness index) and thermal stability</td>
<td>Blocky</td>
<td>60/70 ~ 140/170</td>
<td>M,E</td>
</tr>
<tr>
<td>ADA 460</td>
<td>Amber</td>
<td>High diaphaneity and low impurity</td>
<td>Blocky</td>
<td>60/70 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>ADA 450</td>
<td>Amber</td>
<td>Medium strength</td>
<td>Blocky</td>
<td>60/70 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>ADA 430</td>
<td>Amber</td>
<td>Sharp edges and low strength</td>
<td>Irregular</td>
<td>60/70 ~ 400/500</td>
<td>M,E</td>
</tr>
<tr>
<td>ADA 420</td>
<td>Amber</td>
<td>Sharp edges and low strength</td>
<td>Irregular</td>
<td>60/70 ~ 400/500</td>
<td>M,V,E</td>
</tr>
<tr>
<td>ADA 370</td>
<td>Amber</td>
<td>Low impurities</td>
<td>Irregular</td>
<td>30/35 ~ 400/500</td>
<td>R,M,V,E</td>
</tr>
<tr>
<td>ADA 350</td>
<td>Light Green</td>
<td>Friable self sharpening particles</td>
<td>Irregular</td>
<td>30/35 ~ 400/500</td>
<td>R,M,V,E</td>
</tr>
<tr>
<td>ADA 330</td>
<td>Green</td>
<td>Very friable with good free cutting ability</td>
<td>Irregular</td>
<td>60/70 ~ 400/500</td>
<td>R,V,E</td>
</tr>
<tr>
<td>ADA 320</td>
<td>Grey</td>
<td>Very friable with good free cutting ability</td>
<td>Irregular</td>
<td>60/70 ~ 400/500</td>
<td>R,E</td>
</tr>
<tr>
<td>ADA 310</td>
<td>Black</td>
<td>Extremely friable</td>
<td>Blocky</td>
<td>60/70 ~ 400/500</td>
<td>R,E</td>
</tr>
</tbody>
</table>
The NDX 800 Series consists of natural virgin diamond grit, specifically engineered for metal bond and electroplating applications.

**NDX 860**
NDX 860 consists of exceptionally blocky, well shaped natural diamond particles, with irregular surfaces and sharp cutting edges, specially engineered to provide high thermal stability and free cutting characteristics, as well as offering outstanding wear characteristics.
Available Sizes: 16/18 ~ 325/400

**NDX 850**
NDX 850 consists of a slightly processed version of NDX 860 and shares the similar properties including, hard, well shaped natural diamond particles with blocky, sharp cutting crystals, and good thermal stability.
Available Sizes: 16/18 ~ 170/200

**NDX 840**
NDX 840 consists of a fully processed version of NDX 860 and shares the similar properties including, hard, well shaped natural diamond particles with blocky, sharp cutting crystals, and good thermal stability.
Available Sizes: 16/18 ~ 170/200

**NDX 820**
This natural diamond comprises of irregular shaped particles which have good strength and well defined cutting edges. Although this is the most friable grit in the NDX 800 Series, it still possesses the sharp cutting capabilities and thermal stability that along with hardness are the main characteristics of natural diamond. As well as usage in metal and electroplating bonds, this natural diamond can also be used in resin bond applications.
Available Sizes: 16/18 ~ 170/200

<table>
<thead>
<tr>
<th>Product</th>
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<th>Sizes Available</th>
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</tr>
</thead>
<tbody>
<tr>
<td>NDX 860</td>
<td>Translucent</td>
<td>High thermal stability and free cutting ability</td>
<td>Blocky</td>
<td>16/18 ~ 325/400</td>
<td>M,E</td>
</tr>
<tr>
<td>NDX 850</td>
<td>Translucent</td>
<td>Slightly processed</td>
<td>Blocky</td>
<td>16/18 ~ 170/200</td>
<td>M,E</td>
</tr>
<tr>
<td>NDX 840</td>
<td>Translucent</td>
<td>Fully processed</td>
<td>Blocky</td>
<td>16/18 ~ 170/200</td>
<td>M,E</td>
</tr>
<tr>
<td>NDX 820</td>
<td>Translucent</td>
<td>Good strength and well defined cutting edges</td>
<td>Irregular</td>
<td>16/18 ~ 170/200</td>
<td>R,M,E</td>
</tr>
</tbody>
</table>

For natural diamond micron powders please refer to the micron section on page 13.
Cubic Boron Nitride

XBN 200 Series – Black CBN for Resin, Metal and Vitrified Bonds

CBN is second in hardness only to diamond, and has four times the abrasion resistance of typical conventional abrasives. The XBN Series of CBN Grit has been carefully engineered to offer exceptional thermal conductivity, and improved surface integrity in conjunction with a variety of bond systems.

**XBN 260**
Comprises of black mono-crystals, with irregular shape, low strength, good friability and self sharpening ability. Usually used for resin bond, XBN260 has the advantage of sharpness and good adaptability.
*Available Sizes: 60/70 ~ 325/400*

**XBN 265**
This consists of black mono-crystals with irregular shape and medium strength, usually used for resin and vitrified bonds. This CBN has good sharpness and good grinding tool life.
*Available Sizes: 50/60 ~ 325/400*

**XBN 266**
Consists of black mono-crystals with irregular shape and medium strength, but more friable than XBN265. Usually used for resin bond and vitrified bond tools XBN266’s advantages are good sharpness and long grinding tool life.
*Available Sizes: 40/50 ~ 325/400*

**XBN 275(A)**
This bright black angular mono-crystal with regular shape, high strength and good thermal stability, is usually used for vitrified and metal bonds. Using this product generates excellent grinding efficiency and outstanding tool life.
*Available Sizes: 60/70 ~ 325/400*

**XBN 275(B)**
This bright black blocky mono-crystal with regular shape, high strength and good thermal stability, is usually used for vitrified and metal bonds. Using this product generates excellent grinding efficiency and outstanding tool life.
*Available Sizes: 40/50 ~ 325/400*
XBN 360 Series – Amber CBN for Resin, Metal, and Electroplated Applications

CBN is second in hardness only to diamond, and has four times the abrasion resistance of typical conventional abrasives. The XBN Series of CBN Grit has been carefully engineered to offer exceptional thermal conductivity, and improved surface integrity in conjunction with a variety of bond systems.

**XBN 360(A)**
Consists of angular amber mono-crystals, with regular shape, good transparency, and medium strength, usually used for resin bond, metal bond and electroplating. Tools made with XBN 360 have the advantage of wide adaptability, and good tool life.
Available Sizes: 60/70 ~ 325/400

**XBN 360(B)**
Consists of blocky amber mono-crystals, with regular shape, good transparency, and medium strength, usually used for resin bond, metal bond and electroplating. Tools made with XBN 360 have the advantage of wide adaptability, and good tool life.
Available Sizes: 40/50 ~ 325/400

XBN 380 Series – Brown CBN for Metal, Vitrified and Electroplated Applications

**XBN 380(A)**
This comprises of dark brown mono-crystals, with angular shape, semi-transparency, high strength, good toughness and thermal stability. Usually used for vitrified bond, metal bond and electroplating, this CBN offers high malleability and long tool life.
Available Sizes: 60/70 ~ 325/400

**XBN 380(B)**
This comprises of dark brown mono-crystals, with complete blocky shape, semi-transparency, high strength, good toughness and thermal stability. Usually used for vitrified bond, metal bond and electroplating, this CBN offers high malleability and long tool life.
Available Sizes: 30/40 ~ 325/400
Cubic Boron Nitride

XBN 390 Series – Yellow CBN for Metal Bond and Electroplating

This yellow mono-crystal has regular shape, and good transparency, very high strength and thermal stability. Usually used for electroplating and metal bonded tools, XBN 390 offers good sharpness and the best grinding life.

Available Sizes: 30/40 ~ 325/400

XBN 460 Series – Grey CBN for Electroplated and Honing Applications

This gray and blocky poly-crystalline offers very high strength, and is usually used for electroplated tools and honing, offering efficient tool life.

Available Sizes: 20/25 ~ 140/170

Cubic Boron Nitride Coatings

Our CBN range can be coated with any of the following:

- **Coating material** | **Code** |
  - Titanium | Ti |
  - Electrolytic nickel | N30 (30%), N56 (56%), N60 (60%) |
  - Electroless nickel | CN30 (30%), CN56 (56%), CN60 (60%) |
  - Copper | Cu |
  - Chromium | Cr |

Upon request, more coatings can be made available. Please discuss with member of our sales team for further information.

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</tr>
</thead>
<tbody>
<tr>
<td>XBN 260</td>
<td>Black</td>
<td>Low strength and good friability</td>
<td>Irregular</td>
<td>60/70 ~ 325/400</td>
<td>R,M,V</td>
</tr>
<tr>
<td>XBN 265</td>
<td>Black</td>
<td>Medium strength</td>
<td>Irregular</td>
<td>50/60 ~ 325/400</td>
<td>R,M,V</td>
</tr>
<tr>
<td>XBN 266</td>
<td>Black</td>
<td>Medium strength high friability</td>
<td>Irregular</td>
<td>40/50 ~ 325/400</td>
<td>R,M,V</td>
</tr>
<tr>
<td>XBN 275(A)</td>
<td>Black</td>
<td>High strength and good thermal stability</td>
<td>Angular</td>
<td>60/70 ~ 325/400</td>
<td>R,M,V</td>
</tr>
<tr>
<td>XBN 275(B)</td>
<td>Black</td>
<td>High strength and good thermal stability</td>
<td>Blocky</td>
<td>40/50 ~ 325/400</td>
<td>R,M,V</td>
</tr>
<tr>
<td>XBN 360(A)</td>
<td>Amber</td>
<td>Medium strength and good transparency</td>
<td>Angular</td>
<td>60/70 ~ 325/400</td>
<td>R,M,E</td>
</tr>
<tr>
<td>XBN 360(B)</td>
<td>Amber</td>
<td>Medium strength and good transparency</td>
<td>Blocky</td>
<td>40/50 ~ 325/400</td>
<td>R,M,E</td>
</tr>
<tr>
<td>XBN 380(A)</td>
<td>Brown</td>
<td>High strength and thermal stability</td>
<td>Angular</td>
<td>60/70 ~ 325/400</td>
<td>M,V,E</td>
</tr>
<tr>
<td>XBN 380(B)</td>
<td>Brown</td>
<td>High strength and thermal stability</td>
<td>Blocky</td>
<td>30/40 ~ 325/400</td>
<td>M,V,E</td>
</tr>
<tr>
<td>XBN 390</td>
<td>Yellow</td>
<td>Very high strength and thermal stability</td>
<td>Regular</td>
<td>30/40 ~ 325/400</td>
<td>M,E</td>
</tr>
<tr>
<td>XBN 460</td>
<td>Grey</td>
<td>Very high strength</td>
<td>Blocky</td>
<td>20/25 ~ 140/170</td>
<td>E,H</td>
</tr>
</tbody>
</table>

R = Resin Bond  E = Electroplating
M = Metal Bond  H = Honing
V = Vitrified Bond
Micronized Synthetic Diamond, CBN, and Natural Diamond Powders.

Graded to our high standards, to ensure an accurate size distribution, and consistently high quality, these micron powders can be used for metal, resin, and vitrified bonds, as well as for electroplated applications, and offer precise grinding, polishing and processing.

**ADM Micron Series** - Synthetic micron powder for metal, resin, vitrified and electroplated bonds.
Synthetic diamond micron powder for precise grinding, polishing, super precise processing, abrasive paste and PCD production.

ADM 90 | ADM 70 – These two metal bond micron powders consist of tough blocky particles. ADM 90 has high toughness and good thermal stability and is most often used for demanding slicing and lapping applications. ADM 70 is a tough, medium quality universal powder which is widely used for lapping and polishing applications.
Available sizes: 0~0.5 ~ 40~80

ADM 50 – Although toughness is not as high as ADM 90 & ADM 70, this metal bond micron powder can be used in a large assortment of applications. ADM 50 is ideal for low cost applications where service life is not essential.
Available sizes: 0~0.5 ~ 40~80

ADM 30 – This consists of micron powder derived from our ADA 300 Series, composing of friable resin bond diamond, consisting of blocky crystals, which are suitable for the grinding and polishing of crystals, glass and PCD.
Available sizes: 0~0.5 ~ 40~80

**XBN Micron Series** – CBN micron powder for resin, metal, and vitrified bonds.
Micronized CBN powder for precise grinding, polishing, super precise processing, abrasive paste and PCBN production.

XBN M(A) – This amber CBN, has sharp angular crystals, which offer good thermal stability, purity and grinding efficiency. It has a good self sharpening ability, which gives good free cutting characteristics under low grinding power. This can be used for making abrasive paste and PCBN.
Available sizes: 0~0.5 ~ 40~50

XBN M(B) – This black CBN, has sharp angular crystals, which offer good thermal stability, purity and grinding efficiency. It has a good self sharpening ability, which gives good free cutting characteristics under low grinding power. This can be used for making abrasive paste and PCBN.
Available sizes: 0~0.5 ~ 40~50

**NDX Micron Series** – Natural diamond micron powder for metal and electroplated bonds.
Micronized natural diamond powder for precise grinding, cutting, lapping and polishing applications.

NDX M – NDX M is a natural diamond micron powder manufactured to a constantly high standard focusing on shape and size distribution, hardness, crystal structure and thermal properties, ensuring superior wear characteristics and life.
Available sizes: 0~0.5 ~ 40~60

For Electroplated applications, please quote “E” when ordering, for example ADM 70E.
For available coatings, please see the list on page 8 and 12.
The NPX Series consists of a complete range of industrial stones which have been carefully engineered to our consistently tight specifications.

Processed Rounds

NPX R1
Congo Processed Rounds
1 SPC – 200 SPC

NPX R2
Australian Processed Rounds
10 SPC – 100 SPC

NPX R3
BHP Rio Tinto Rounds
2 SPC – 40 SPC

(Available in the following variants: lightly milled, medium processed, fully processed)

Castings

NPX C1
Congo Castings
1 SPC – 100 SPC

NPX C2
Australian Castings
10 SPC – 60 SPC

NPX C3
BHP Rio Tinto Castings
2 SPC – 20 SPC

Congo

NPX CR
Congo Rounds
10 SPC – 100 SPC

NPX CC
Congo Cubes
10 SPC – 100 SPC

Treated Longs

NPX TL
Treated Longs
6 SPC – 150 SPC

The products listed above are only a small selection of our extensive range of Industrial Stones.

Our range also includes the following:
- Dresser Stones
- Natural Drills
- Rotary Drills
- Sawn Diamond

For a full list of our NPX Range, please contact our sales office.
Product Overview

Products available from Apex Diamond Abrasives:

- Synthetic Diamond Grit
- Resin Bond Diamond
- Metal Bond Diamond
- CBN (Cubic Boron Nitride)
- Natural Diamond
- Micron Powders
- Single Crystal Diamond
- Processed Natural Diamond
- PCD
- Drills
- Natural Rounds & Longs
- Congo Rounds & Cubes
- Diamond Compound
- Aluminium Oxide
- CVD Diamond
- PCD/PDC
- PCBN

Samples available on request

Call the sales office now on +44 (0) 1582 599900
Cubic Boron Nitride

Synthetic Diamond

Natural Diamond

Micron Powders

Industrial Dresser Stones

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